

**Print setting for monoLCD Printer**

Layer Hight	Exporsure Time	Bottom Exposure Time	Rest Time After Retrack
20um	4.0s-6.0s	40s-80s	3.0s
30um	4.5s-7.0s	45s-90s	3.0s
50um	6.0s-9.0s	60s-100s	3.0s

Print a calibration plate to find the right values for your printer.

Please contact us for DLP printer setting.